



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4150-3

Job Sheet 172961



Part No: D4150-3

Job Qty: 20 ea

Part Name: Arm Plate



Part Weight: 0 lbs

Job Created: 2/23/18

Due Date: 3/5/18

Type: Stock

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD verf:EC

Ship Via:

Status: Scheduled

Priority: Medium

Job Tracking No:

Created By: Logan David

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		SC 18/03/19
100	Waterjet	20 pcs	3/5/18	3/5/18	0.00	1.31	Waterjet1		SC 18/03/19
120	QC	20 pcs	3/5/18	3/5/18	0.00	0.00	QC8		38 DAS 18/03/19
150	Packaging	20 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3	57087	MAR 21 2018
160	QC21-SA	20 Ea	3/5/18	3/5/18	0.00	0.00	QC21		MAR 22 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.5080 sf (.0254 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	3	0



DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Container No: S053254



Part: D4150-3

Job No: 172961

Serial No/Batch: S053254

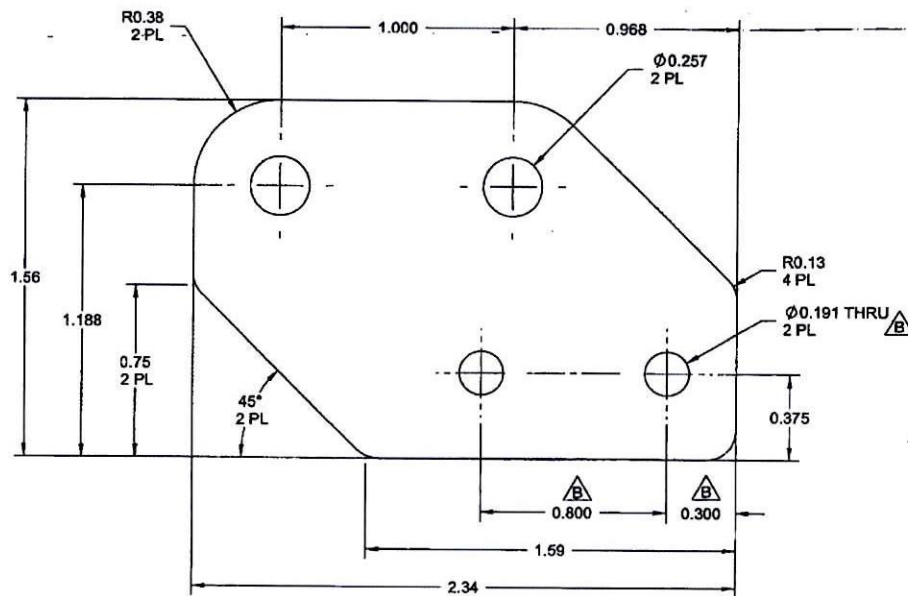
Revision:

Inspector:

Date: 03/20/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm Plate	0.191Inches + 0.005 - 0.001	0.191 0.196 0.190	Diameter	
2	Arm Plate	0.257Inches + 0.006 - 0.001	0.256 0.263 0.256	Diameter	
3	Arm Plate	1.000Inches ± 0.010	1.001 0.990		
4	Arm Plate	0.968Inches ± 0.010	0.969 0.978 0.958		
5	Arm Plate	0.375Inches ± 0.010	0.377 0.385 0.365		
6	Arm Plate	0.300Inches ± 0.010	0.302 0.310 0.290		
7	Arm Plate	0.800Inches ± 0.010	0.804 0.810 0.790		
8	Arm Plate	1.590Inches ± 0.030	1.592 1.620 1.560		
9	Arm Plate	2.340Inches ± 0.030	2.342 2.370 2.310		
10	Arm Plate	0.750Inches ± 0.030	0.752 0.780 0.720		
11	Arm Plate	1.560Inches ± 0.030	1.566 1.590 1.530		
12	Arm Plate	1.188Inches ± 0.010	1.189 1.198 1.178		
13	Arm Plate	0.125Inches ± 0.010	0.125 0.135 0.115		

Plex 2/23/18 11:28 AM dart.logan.david



D4150-3 ARM PLATE

RELEASED
2010-07-16

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL 0.125" THICK SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA OR M303S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.10 lbs

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WORK ORDER

NO. 17296172
20180226

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4150	REV. B
MFG. APPR.			SHEET 3 OF 3
APPROVED		TITLE ATTACHMENT ARM ASSY	SCALE
DE APPR.			NTS
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